## 1592454 - BISON EPOXY REPAIR UNIVERSAL BAR 56 G MULTI LANGUAGE

# **EPOXY REPAIR UNIVERSAL** HARDWEARING TWO-PART EPOXY PUTTY.





## **PRODUCT DESCRIPTION**

Two-part epoxy putty for 1001 permanent repair and restore jobs.

## **FIELD OF APPLICATION**

For 1001 repair and restore jobs in and around the home, car, boat or caravan, machines and tools. Fills tears and holes in stone, wood, steel and synthetics such as polyester and epoxy. Tip: also suitable as kneadable plug for filling up screw holes. Not suitable for Does not adhere to PE (polyethylene), PP (polypropylene) and P.T.F.E.

## PROPERTIES

- Fast
- · Paintable
- · Easy to use
- · Does not shrink
- · For use indoors and outdoors

#### PREPARATION

**Working conditions:** Use only at temperatures between  $+15^{\circ}$ C tot  $+25^{\circ}$ C. **Safety:** Preferably wear gloves during use. After use, thoroughly wash hands with water and soap.

**Preliminary treatment:** Surface should be roughened up, cleaned and degreased.

**Tools required:** Use a moist knife to slice off the needed amount of Epoxy Repair from the stick.

## APPLICATION

## **Directions for use:**

Use a moist knife to slice off the needed amount of Epoxy Repair from the stick (replace foil afterwards). Knead with fingers until putty has a uniform colour

(dark grey). If kneading is difficult, warm up stick to room temperature. Use and shape within two minutes of mixing. Remove excess putty with a knife. Before curing starts, remove fingerprints by wiping with water or a damp cloth. **Potlife:** 3-4 minutes.

**Stains/residue:** Before curing starts, remove fingerprints by wiping with water or a damp cloth.

## **CURE TIMES**

**Dry/Cure time:** approx. Depending on temperature, noticeable curing after 7 to 10 minutes. Can be sanded, drilled, sawed and painted after approx. 60 minutes.

Full bond strength: Full bond strength after approx. 24 hours.

\* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

#### **TECHNICAL PROPERTIES**

Moisture resistance: Good Temperature resistance: -20°C to +120°C UV resistance: Good Chemicals resistance: Good Paintability: Good Filling capacity: Good

## **TECHNICAL SPECIFICATIONS**

Base: Epoxy resin Colour: Dark grey Solid contents: approx. 100 %

#### SHELF LIFE

At least 24 months after date of manufacture. Limited shelf life after opening. Store in a dry, cool and frost-free place.

Our advice is based on extensive research and practical experience. However, in view of the large variety of materials and the conditions under which our products are applied, we assume no responsibility for the results obtained and/or any damage caused by the use of the product. Nevertheless, our Service Department is always at your disposal for any advice needed.

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